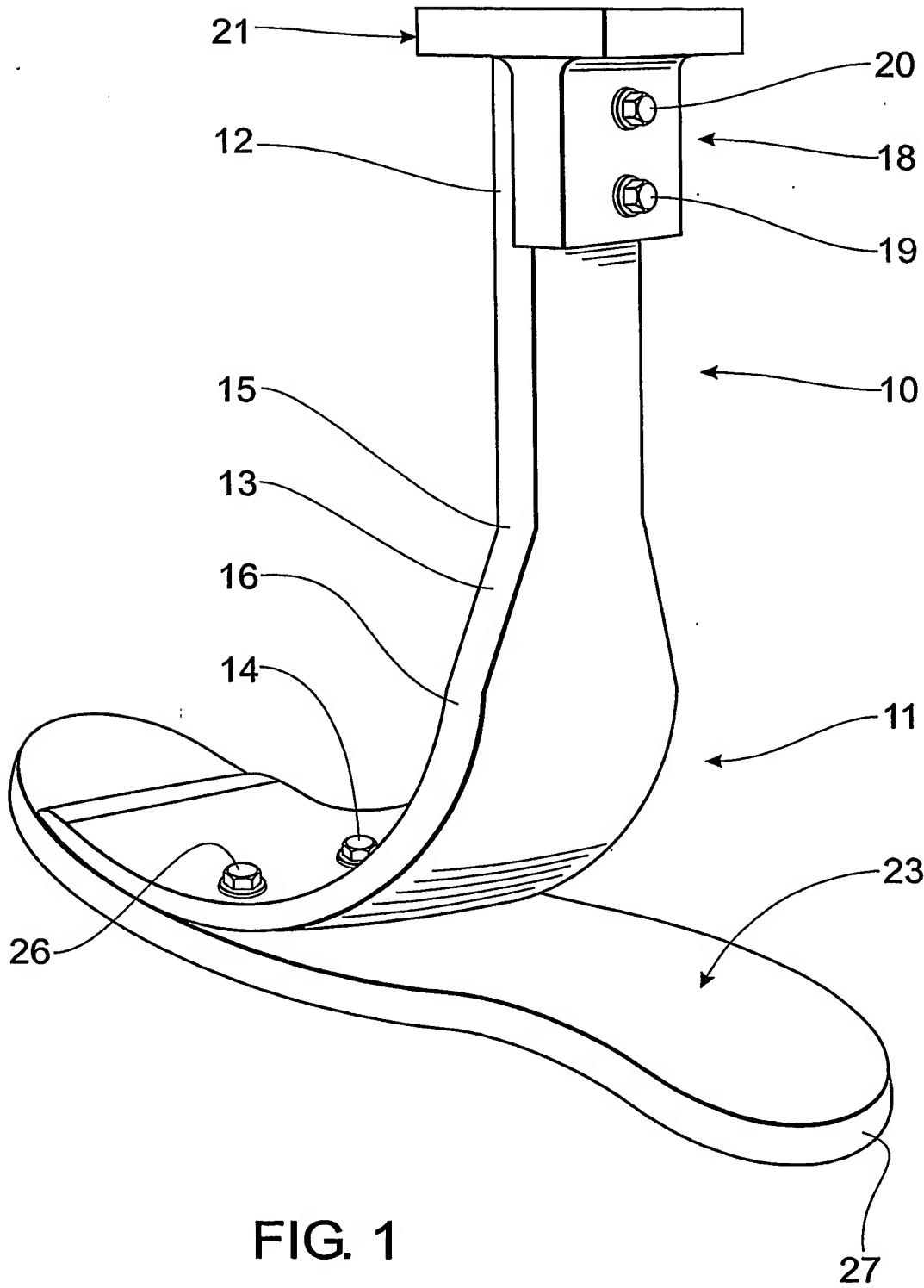


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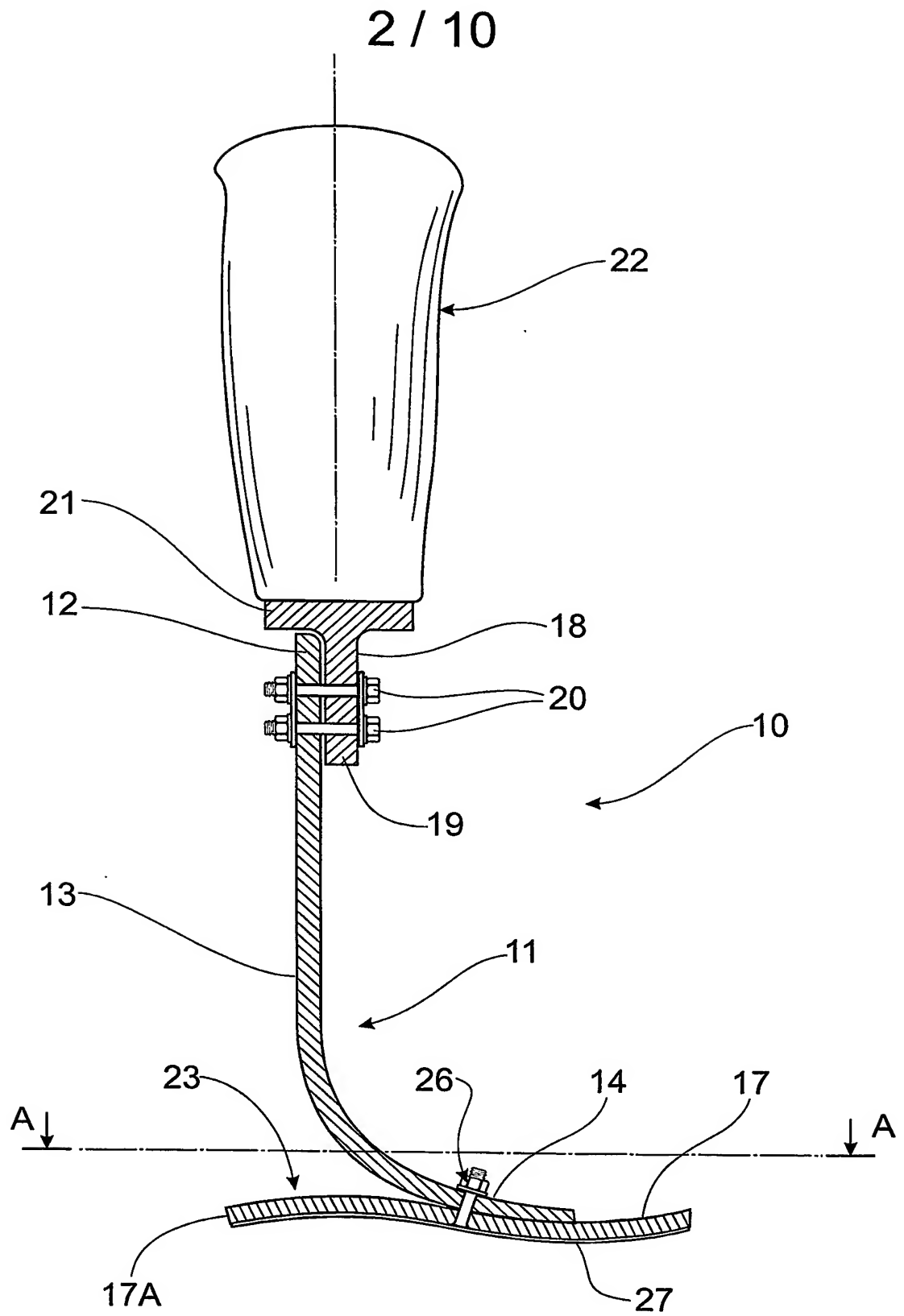


FIG. 2

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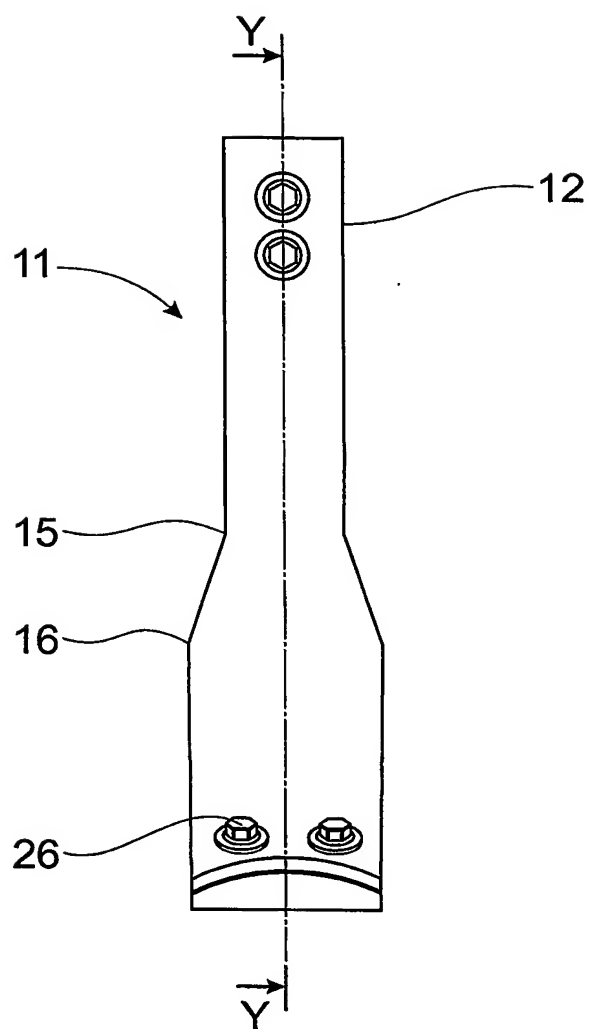


FIG. 3

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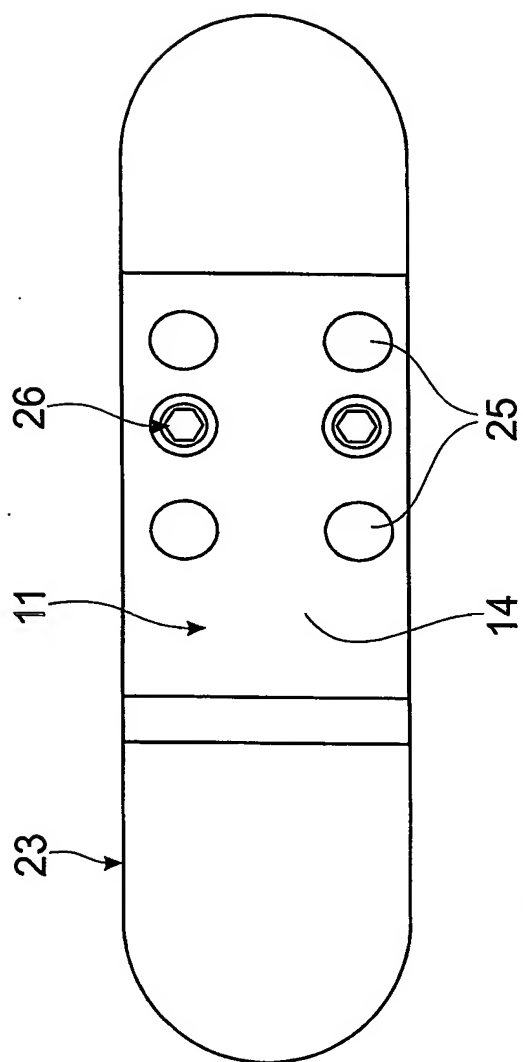


FIG. 4

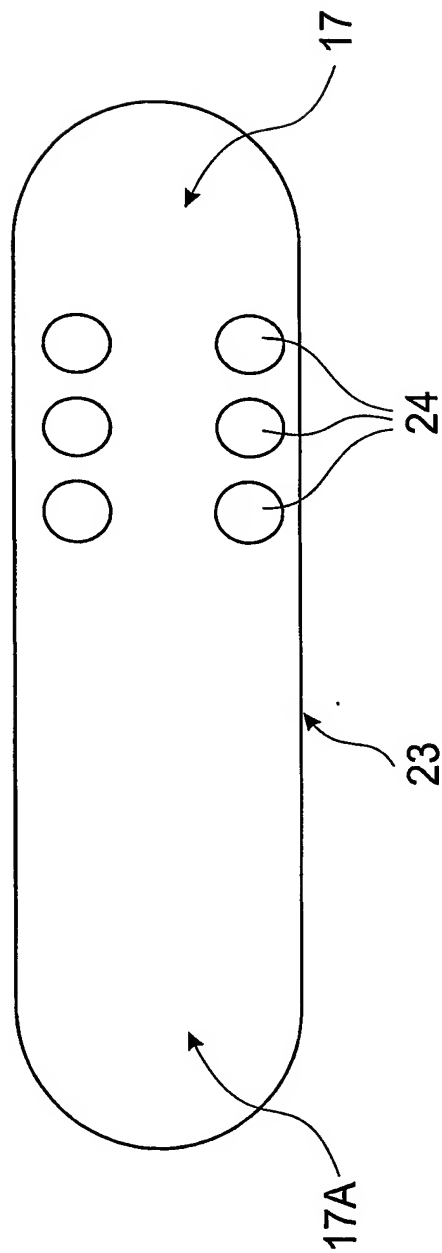


FIG. 5

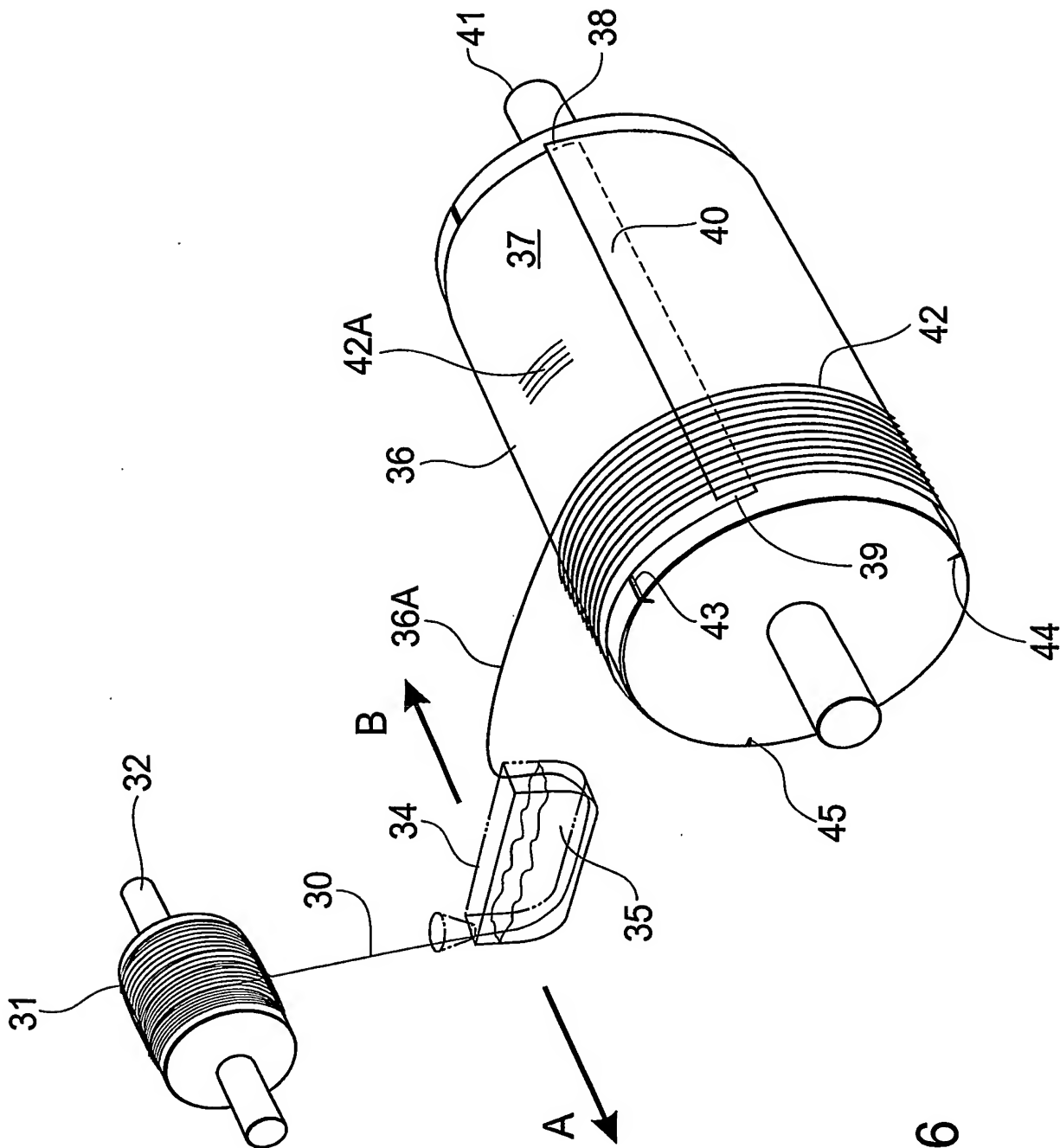


FIG. 6

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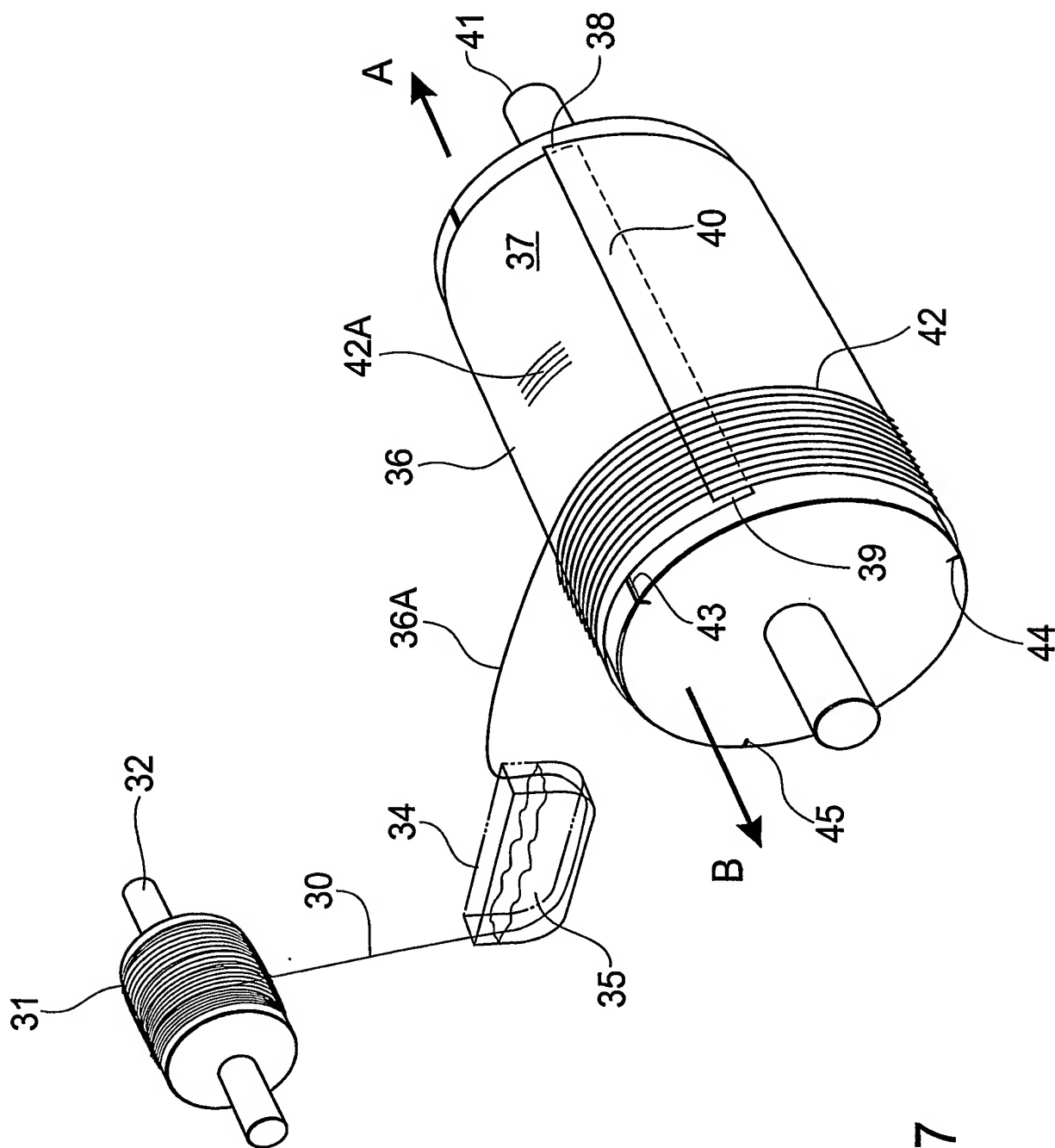
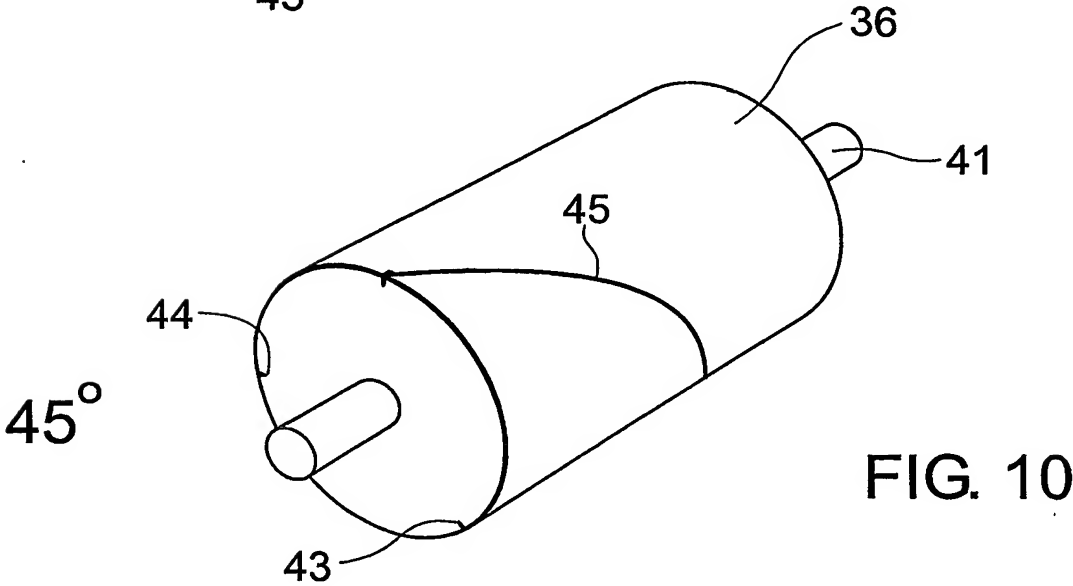
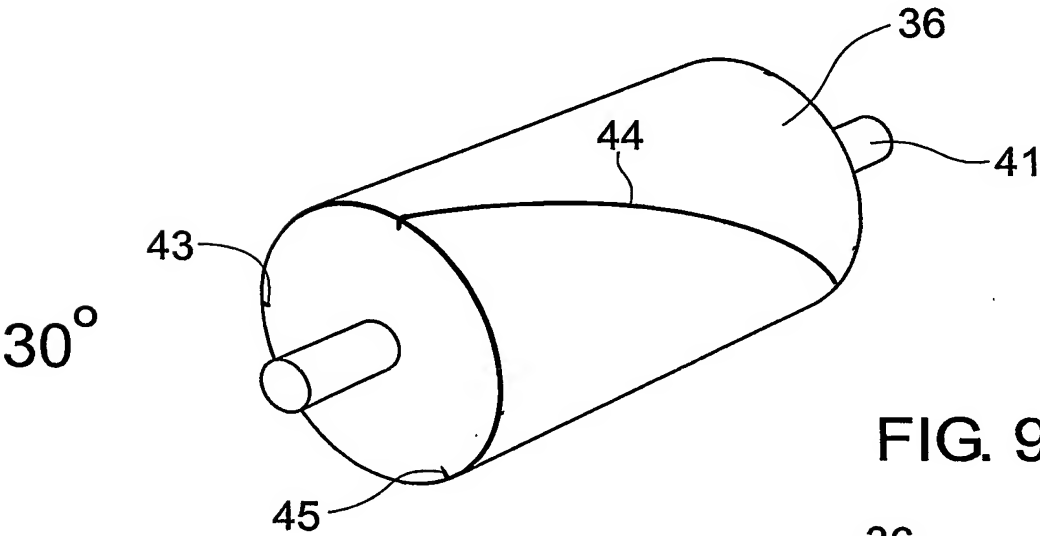
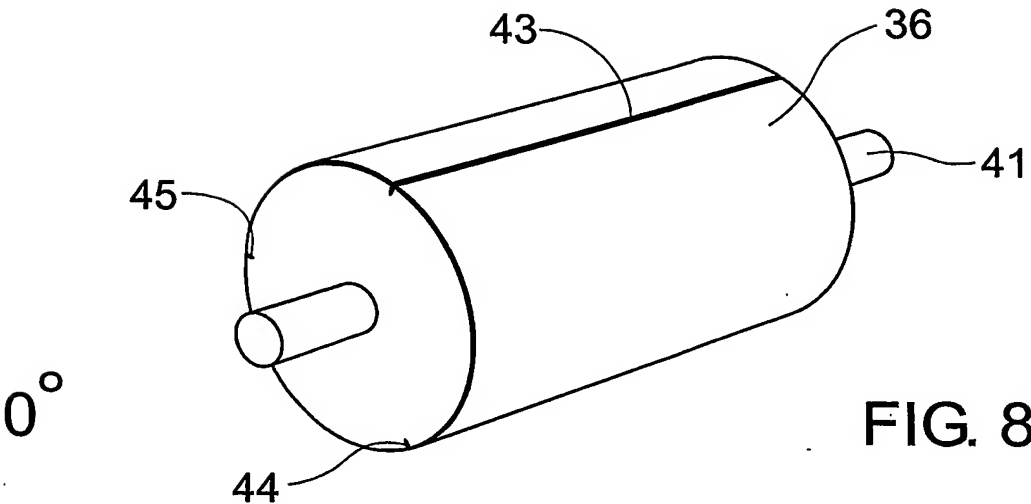


FIG. 7

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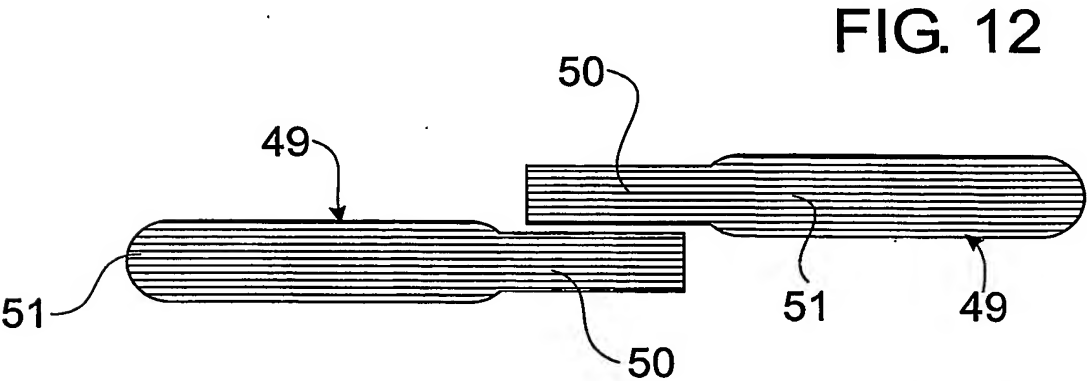
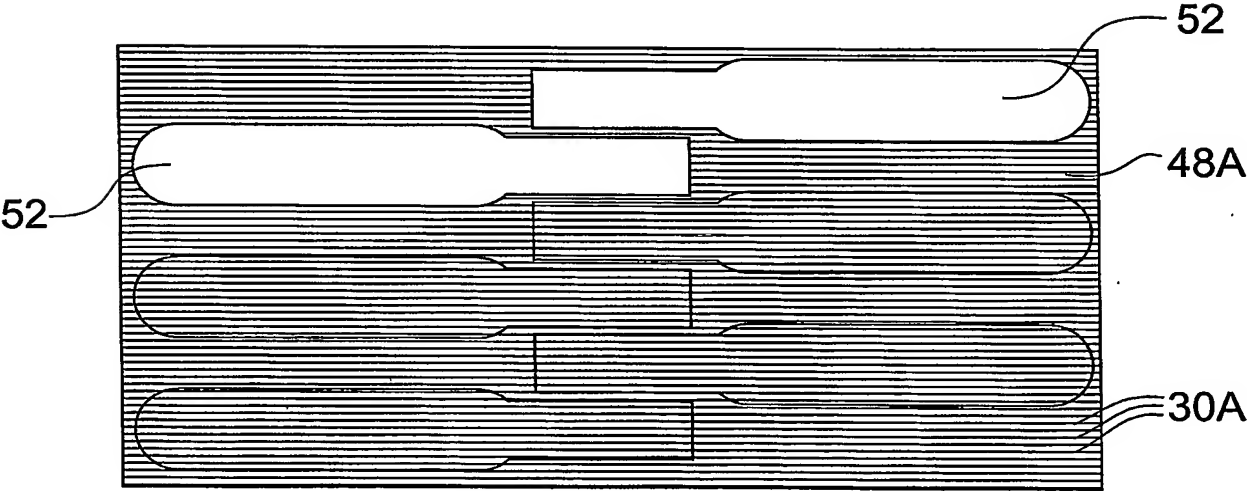
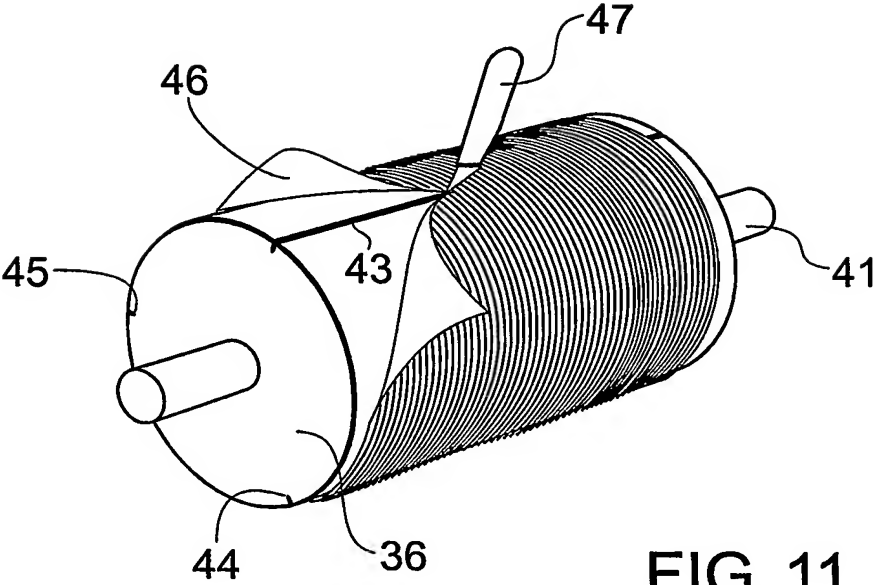


FIG. 13

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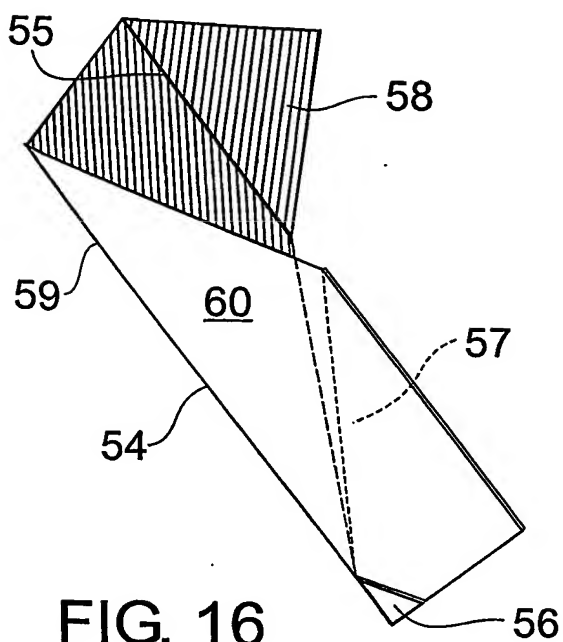


FIG. 16

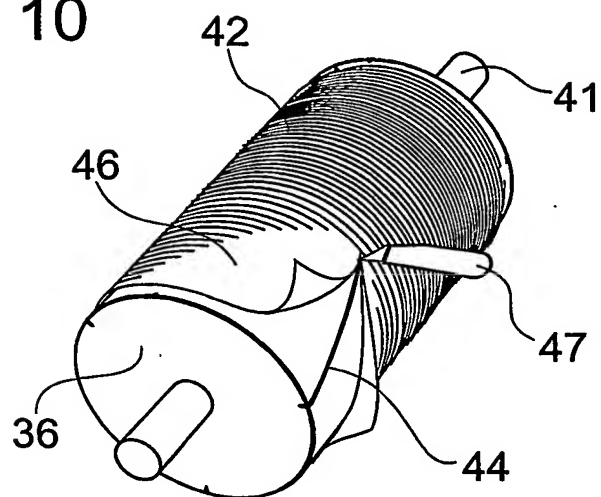


FIG. 14

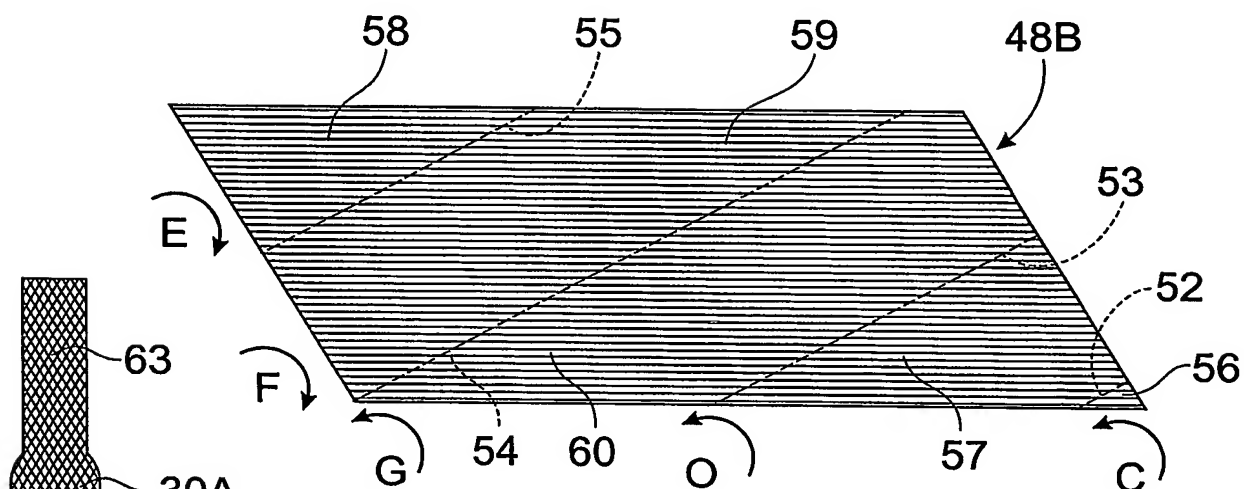


FIG. 15

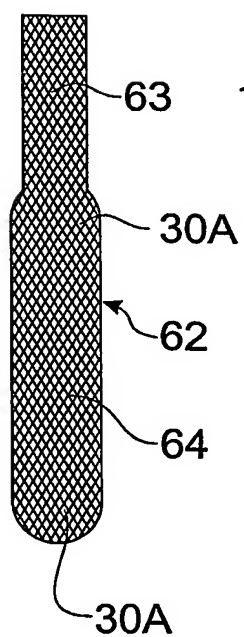


FIG. 18

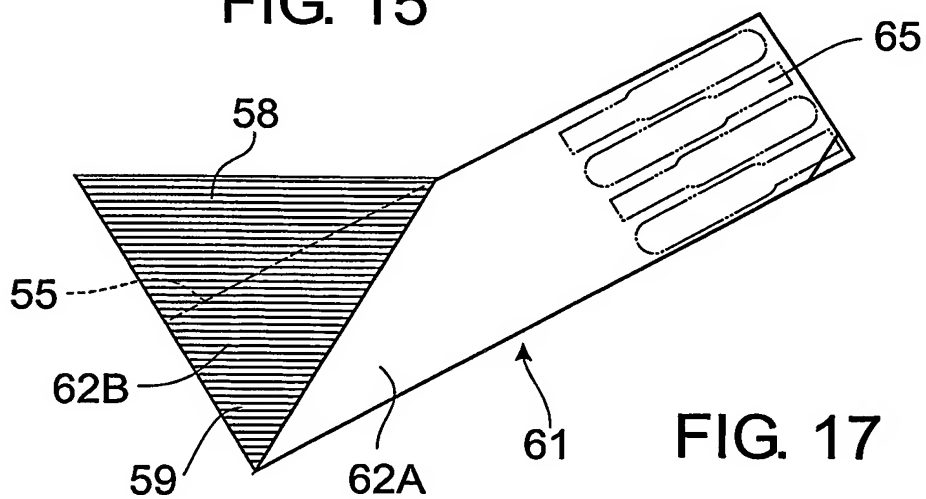


FIG. 17

COMPOSITE LOWER LIMB PROSTHESIS

Manufacturing Process Flow

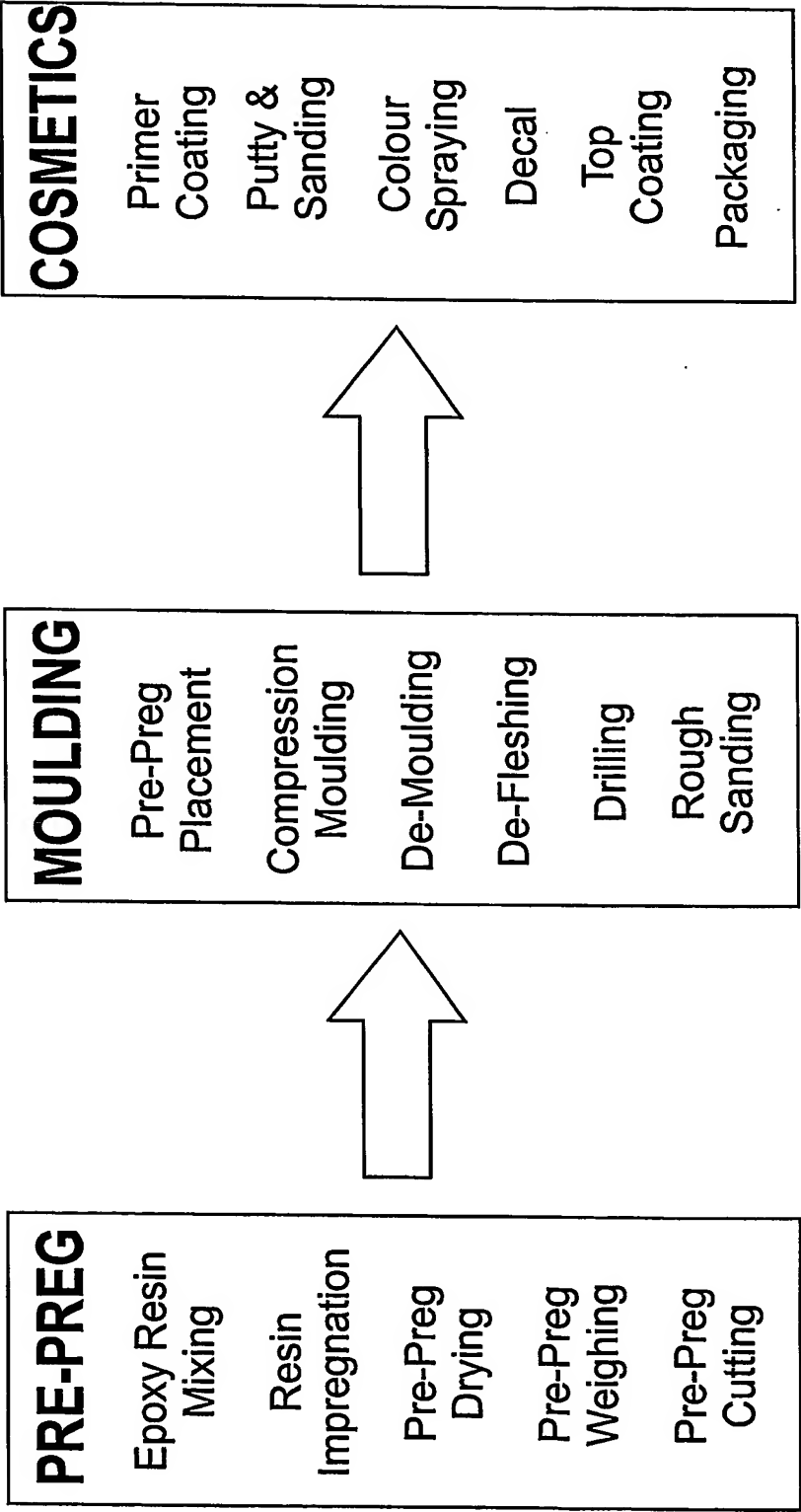


FIG. 19